SAFETY DATA SHEET



Revision date 14/03/2017 Date of the previous version 05/02/2014 Version 3 EN

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product Name	Nitric acid 60%
Chemical name CAS-No EC-No REACH registration number Formula	Nitric acid 7697-37-2 231-714-2 01-2119487297-23-0027 HNO ₃

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Industrial use, Professional use.	See annex for more detailed information.
Uses advised against	Consumer use.	

1.3 Details of the supplier of the safety data sheet

OCI Nitrogen BV Mijnweg 1 P.O. Box 601 6160 AP Geleen, The Netherlands Tel: +31 (0) 46 7020111 www.ocinitrogen.com

info.agro@ocinitrogen.com

1.4 Emergency telephone number

UK National Health Service (NHS) call 111 or, in life-threatening emergencies, call 999

WAL National Health Service (NHS) call 0845 46 47

IE National Poisons Information Centre +353 1 809 2566 or +353 1 837 9964 (only for healthcare professionals)

Manufacturer: Alert & Care Centre Chemelot (Geleen, The Netherlands) +31 46 4765555 (24/7)

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification (1272/2008/EC)

Acute Inhalation Toxicity	Category 3 - H331
Skin Corrosion/Irritation	Category 1A - H314
Corrosive to Metals	Category 1 - H290

For the full text of the H-Statements mentioned in this section, see Section 16.

2.2 Label elements



Signal word Danger

Hazard statements

H290 - May be corrosive to metals H314 - Causes severe skin burns and eye damage H331 - Toxic if inhaled

EUH071 - Corrosive to the respiratory tract

Precautionary Statements

P260 - Do not breathe dust/fume/gas/mist/vapours/spray
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

2.3 Other hazards

None known.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical name	EC-No	CAS-No	Weight %	Classification (1272/2008/EC)	REACH registration number
Nitric acid	231-714-2	7697-37-2	20-65	Ox. Liq. 2 H272 Met. Corr. H290 Skin Corr. 1A H314	01-2119487297-23-0 027
				Acute Tox. 3 H331	

Concentration Limits Oxid. Liquid 2 >= 99.0%, Oxid. Liquid 3 >= 65.0% < 99.0%, Skin Corr. 1A >= 20.0%, Skin Corr. 1B >= 5.0% < 20.0%, Acute Tox. 3 >26% - <=100%, Acute Tox. 4 >13% - <=26%.

For the full text of the H-Statements mentioned in this section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General Advice	Immediate medical attention is required. Remove from exposure, lie down. Do not breathe vapours, mist or gas. Do not get in eyes, on skin, or on clothing. Use first aid treatment according to the nature of the injury: Flush with plenty of water or Diphotherine.		
Eye Contact	Get medical attention. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.		
Skin Contact	Get medical attention. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing before re-use.		
Ingestion	Get medical attention. Rinse mouth thoroughly with water. Give small quantities of water to drink. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. If victim is unconscious, monitor pulse, breathing and airway.		
Inhalation	Get medical attention. Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, (trained personnel should) give oxygen. It may be dangerous to give mouth-to-mouth resuscitation. Move to fresh air in case of accidental inhalation of vapours or decomposition products: Symptoms may be delayed.		
Protection of first-aiders	Use personal protective equipment. Avoid contact with skin, eyes and clothing.		
4.2 Most important symptoms and effects, both acute and delayed			
Main symptoms	Causes severe skin burns and eye damage. Can burn mouth, throat, and stomach. Pain, blistering, Burning feeling and temporary redness.		
4.3 Indication of any immediate medical attention and special treatment needed			
Notes to physician	Treat symptomatically. Symptoms may be delayed.		

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media Suitable Extinguishing Media The product itself does not burn. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. **Unsuitable Extinguishing Media** None known. 5.2 Special hazards arising from the substance or mixture **Special Hazard** Heating of containers may cause pressure rise, with risk of bursting. Thermal decomposition can lead to release of irritating and toxic gases and vapours: Nitrogen oxides (NOx), Contact with metals may evolve flammable hydrogen gas. 5.3 Advice for firefighters Fire fighting measures Evacuate non-essential personnel. Special protective equipment for Wear self-contained breathing apparatus and protective suit. fire-fighters

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Evacuate non-essential personnel. Avoid contact with skin, eyes and clothing. Avoid breathing vapours or mists. Do not touch or walk through spilled material. In case of insufficient ventilation, wear suitable respiratory equipment.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Prevent entry into waterways, sewers, basements or confined areas. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

The product should not be allowed to enter drains, water courses or the soil. The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or calcium hydroxide. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Avoid breathing vapours or mists. Contact lenses should not be worn when working with this product. Wash hands thoroughly after handling. Do not eat, drink and smoke in work areas; wash hands after use; remove contaminated clothing and protective equipment before entering eating areas. See annex for more detailed information.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Keep in properly labelled containers. Keep container tightly closed. Keep in a dry, cool and well-ventilated place Store locked up. Keep away from direct sunlight, Incompatible Materials: Steel, copper, Aluminium, Alkalis.

Packaging: corrosive resistant stainless steel, Glass, PVC, PTFE .

Not available.

7.3 Specific end use(s)

Other information

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Chemical name	European Union	The United Kingdom	France	Spain	Germany
Nitric acid	STEL: 1 ppm	STEL: 1 ppm	STEL: 1 ppm	VLA-EC: 1 ppm	STEL: 1 ppm
	STEL: 2.6 mg/m ³	STEL: 2.6 mg/m ³	STEL: 2.6 mg/m ³	VLA-EC: 2.6 mg/m ³	STEL: 2.6 mg/m ³
Chemical name	Italy	Portugal	Netherlands	Denmark	Poland
Nitric acid	STEL: 1 ppm		STEL: 1.3 mg/m ³	STEL: 5 mg/m ³	NDSCh: 2.6 mg/m ³
	SETL: 2.6 mg/m ³		-	TWA: 10 mg/m ³	NDS: 1.4 mg/m ³
Chemical name	Belgium	Sweden	Hungary	Finland	Czech Republic
Nitric acid	STEL: 2.6 mg/m ³	STEL: 13 mg/m ³	STEL: 2.6 mg/m ³	TWA: 0.5 ppm	
	-	TWA: 5 mg/m ³	-	TWA: 1.3 mg/m ³	
		_		STEL: 1 ppm	
				STEL: 2.6 mg/m ³	

Recommended monitoring procedures

No information available.

Derived No Effect Level (DNEL)

Chemical name	Long-term exposure - Local effects - Inhalation	Long-term exposure - Local effects - Dermal	Acute / short-term exposure - Local effects - Inhalation	Acute / short-term exposure - Local effects - Dermal
Nitric acid	2.6 mg/m ³ (worker) 1.3 mg/m ³ (gen. population)			

Predicted No Effect Concentration No information available. **(PNEC)**

8.2 Exposure controls

Appropriate Engineering Controls	Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Additional advice: Portable Diphoterine eyewashers. See annex for more detailed information.
Individual protection measures,	
such as personal protective	
equipment	
Eye Protection	Tightly fitting safety goggles.
Hand Protection	Protective gloves: (EN 374), Fluorinated rubber FKM, Viton [®] , 0,4mm >8h.
	Polychloropyrene (CR), Butyl rubber, Polyvinylchloride (PVC), 0,5mm >=2h.
	Unsuitable materials: Nitrile rubber, Natural Rubber.
Skin and body protection	Wear suitable protective clothing: Chemical resistant apron, Boots.
Respiratory Protection	Wear respiratory protection: Wear a positive-pressure supplied-air respirator or Full face mask.
Recommended Filter Type	NO- P3, Color code: White - Blue.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Do not eat, drink or smoke when using this product.
Environmental exposure controls	The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Physical state @20°C Appearance Colour Odour **Odour threshold** рΗ Melting/freezing point Boiling point/boiling range Flash point **Evaporation rate** Flammability (solid, gas) Flammability Limits in Air Vapour pressure Vapour density **Relative density** Solubility Water solubility Partition coefficient (n-octanol/water) Autoignition temperature Decomposition temperature Viscosity, dynamic **Explosive properties Oxidising properties**

fluid Colourless / Brown Pungent 0.75 - 2.5 ppm< 1 $-35 \text{ to } -18 ^{\circ}\text{C}$ $104 - 122 ^{\circ}\text{C}$ Not applicable No information available Not flammable Not flammable Not applicable 9.4-9.5 hPa, 55%-70% (@20 ^{\circ}\text{C}) 2.2 (air = 1) 1.35 (water = 1)

Soluble, (Completely miscible) No information available Not applicable >200 °C 0.75 mPa.s (@ 25°C) 100% No information available See section 3.2

9.2 Other information

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

Corrosive to Metals.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

The product reacts with metals with evolution of highly flammable hydrogen. Reacts with water: (exothermic reaction). Risk of explosion in confined areas and in contact with incompatible materials.

10.4 Conditions to avoid

Keep away from heat and sources of ignition.

10.5 Incompatible materials

Alkalis, Combustible materials, Organic materials, Alcohols, organic solvents, Ketones, Aldehydes, Amines, Strong alkalis, Halogens, Polypropylene and Carbon steel. Contact with metals may evolve flammable hydrogen gas. May intensify fire; oxidiser.

10.6 Hazardous decomposition products

Hydrogen gas, Nitrogen oxides (NO_x), Carbon oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute Toxicity Ingestion Skin Contact Inhalation	Causes burns of the upper digestive and respiratory tracts by strong corrosion. Corrosive to skin. Corrosive to eyes. Toxic if inhaled.		
Chemical name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Nitric acid			> 2.65 mg/L (Rat) 4h
Skin Corrosion/Irritation	Corrosive to skin. Causes severe skin burns and eye damage.		
Serious eye damage/irritation	Corrosive to eyes. Causes severe damage to eyes.		
Respiratory or skin sensitisation	Based on available data, the classification criteria are not met.		
Germ Cell Mutagenicity	Not known to cause heritable genetic damage.		
Carcinogenicity	Contains no ingredient listed as a carcinogen.		
Reproductive Toxicity	Not known to cause birth defects or have a deleterious effect on a developing fetus. Not known to adversely affect reproductive functions and organs.		
STOT-single exposure	Corrosive to respiratory sy	/stem.	

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration Hazard Based on available data, the classification criteria are not met.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Based on available data, the classification criteria are not met. May cause adverse effects in the aquatic environment due to changes in pH.

Chemical name	Toxicity to Algae	Toxicity to Fish	Toxicity to Micro-organisms	Toxicity to daphnia and other aquatic invertebrates
Nitric acid		Median lethal pH (96h)		Median lethal pH (48h)
		3-3.5 (Lepomis		4.4-4.7 (Ceriodaphnia
		macrochirus)		dubia)
		Median lethal pH (96h) ca.		
		3.7 (Oncorhynchus mykiss)		

12.2 Persistence and degradability

Readily biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

12.6 Other adverse effects

May cause adverse effects in the aquatic environment due to changes in pH.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated Packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: TRANSPORT INFORMATION

According to: ADR, RID, ADN, IMDG, IATA/ICAO.

14.1 UN number

UN 2031

14.2 UN proper shipping name

NITRIC ACID

14.3 Transport hazard class(es)

8

14.4 Packing group

П

14.5 Environmental hazards

Not applicable.

14.6 Special precautions for user

See transport regulations for UN number specific special precautions. Inland waterway transport (ADN) PP 81: Shelf life Plastic container.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

See section 17, IBC Code.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions on use	Dangerous substance category per Seveso Directive (2012/18/EU): H2. Quantity 1: 50t, Quantity 2: 200t.
Other Regulations	Regulation (EC) No. 98/2013 on the marketing and use of explosives precursors: Annex 1.

15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out for this substance. See annex for more detailed information.

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H272 - May intensify fire; oxidiser

H290 - May be corrosive to metals H314 - Causes severe skin burns and eye damage H331 - Toxic if inhaled

EUH071 - Corrosive to the respiratory tract

Abbreviations and acronyms	STOT: Specific Target Organ Toxicity PBT: Persistent, Bioaccumulative, Toxic vPvB: very Persistent and very Bioaccumulating ADR: Accord européen relatif au transport international des marchandises Dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) EC: European Commission RID: Règlement concernant le transport international ferroviaire des marchandises dangereuses (Regulations for the International Transport of Dangerous Goods by Rail) ADN: Accord européen relatif au transport international des marchandises Dangereuses par voies de Navigation intérieures (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways) ICAO: International Civil Aviation Organization REACH: Registration, Evaluation, Authorisation and Restriction of Chemical substances ES: Exposure Scenario DNEL: Derived No Effect Level PNEC: Predicted No Effect Concentration
Revision note	Format updated in compliance with European REACH and CLP regulations. Classification (1272/2008/EC).
Training Advice	Workers must be trained in the proper use and handling of this product as required under applicable regulations.
SDS No.	OC00019

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

1. EXPOSURE SCENARIO	
Exposure scenario Title	1 Manufacturing
Use descriptor	
Process categories	 PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure (e.g. sampling) PROC3 - Use in closed batch process (synthesis or formulation); Industrial setting PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a - Transfer of substance or mixture (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC 8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC15 - Use as laboratory reagent
Environmental release categories	ERC1 - Manufacture of substances

2. CONDITIONS OF USE AFFECTING EXPOSURE

Product characteristics	
Physical state @20°C	Liquid, Aqueous solution.
Concentration of substance in	60%.
product	

≤ 8 hours/day.

Frequency and duration of use <u>Contributing scenarios</u>

Control of environmental exposure	
Environmental Release Category	ERC1 - Manufacture of substances
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Control of environmental exposure	Not required

Control of worker exposure	
Process category	PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure PROC3 - Use in closed batch process (synthesis or formulation) PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC15 - Use as laboratory reagent
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Technical conditions and measures at process level (source) to prevent release	Containment: Under standard operating conditions the substance is rigorously contained by technical means in the working area. The activities take place in a standardized way, under controlled conditions with dedicated equipment. In case a certain amount of the substance is not contained, a worker is not exposed to the substance as the use takes place in a fume hood or as the worker wears personal protective equipment and uses local exhaust ventilation. Formation of aerosols/mists/splashes is prevented. Organisational measures: Minimise the number of staff in the working area. Minimise manual activities. Train employees how to safely handle the substance, incl. how to use personal protection equipment. Regularly clean up the working area. Have supervision in place to regularly check that the conditions of use are followed by the workers. Ensure that all equipment is well maintained. Ascertain that personal protection equipment is available and used according to the instructions. Ensure that eyewash stations and safety showers are available in the working area.

	austenitic stainless steel.
	Unsuitable materials: Do not use any metal, carbon steel or polypropylene.
	Ventilation conditions in the working area: Use only outdoors or in a well-ventilated area
	(approximately 5 air changes per hour).
	Storage conditions: Store in a well-ventilated place (preferably outside). In an area equipped with
	acid resistant flooring. Protect from sunlight. Keep containers tightly closed. Keep away from
	combustible materials, heat, hot surfaces, sparks, open flames and other ignition sources.
	Gas monitoring: Use stationary and/or portable NOx monitors in the working place.
Conditions and Measures Related to	General: Work under a high standard of personal hygiene. Wash hands and face before breaks. Do
Personal Protection, Hygiene, and Health	not eat, drink or smoke in the working area.
Evaluation	Respiratory protection: In case there is any risk of inhalation exposure to the substance, always
	wear a full face mask with an acid gas cartridge or wear a supplied air respirator/helmet/suit.
	Potential inhalation exposure to the substance must be kept to a minimum. The smallest amount
	inhaled may already have (acute and/or delayed) effects on the respiratory tract.
	Dermal and eye protection: In case there is any risk of dermal exposure (via contaminated
	equipment), always wear suitable acid resistant protective clothing in the working area and wear
	acid resistant gloves conforming to EN374 (and chemical safety goggles/full-face shield conforming
	to EN166).Potential dermal exposure to the substance must be kept to a minimum. The smallest
	amount of an aqueous solution of the substance may already cause severe burns and/or eve
	damage.
	When aerosols/mists of nitric acid can be formed, wear a suitable acid resistant chemical safety suit
	with a supplied air respirator/helmet/suit.
	Suitable material: butyl/fluorinated rubber.

Environment Exposure Estimation

Environment Exposure Estimation Not determined Quantitative exposure and risk assessment not available

Health Exposure Estimation

Health Exposure Estimation Not determined Quantitative exposure and risk assessment not available

4. GUIDANCE TO DOWNSTREAM USER FOR EVALUATING EMPLOYEE WHETHER HE WORKS INSIDE THE BOUNDARIES SET BY THE ES

Environmental exposure

As no environmental hazard was identified no environmental-related exposure assessment and risk characterisation was performed.

Control of worker exposure

Predicted exposures are not expected to exceed the applicable exposure limits (given in section 8 of the SDS) when the operational conditions/risk management measures given in section 2 are implemented.

Guidance to check compliance with the exposure scenario

1. EXPOSURE SCENARIO	
Exposure scenario Title	2 Formulation [mixing] of preparations and/or re-packaging
Use descriptor	
Product category	PC12 - Fertilisers PC14 - Metal surface treatment products, including galvanic and electroplating products PC15 - Non-metal-surface treatment products PC35 - Washing and cleaning products (including solvent based products)
Process categories	 PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure (e.g. sampling) PROC3 - Use in closed batch process (synthesis or formulation); Industrial setting PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage and/or significant contact) PROC8a - Transfer of substance or mixture (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC 8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC15 - Use as laboratory reagent

Environmental release categories ERC2 - Formulation of mixtures

2. CONDITIONS OF USE AFFECTING EXPOSURE

Product characteristics	
Physical state @20°C	Liquid, Aqueous solution.
Concentration of substance in	60%.
product	
-	

Frequency and duration of use ≤ 8 hours/day. Contributing scenarios

Control of environmental exposure	
Environmental Release Category	ERC2 - Formulation of mixtures
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Control of environmental exposure	Not required

Control of worker exposure	
Process category	PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure PROC3 - Use in closed batch process (synthesis or formulation) PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage and/or significant contact) PROC8a - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC15 - Use as laboratory reagent
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Technical conditions and measures at process level (source) to prevent release	Containment: Under standard operating conditions the substance is rigorously contained by technical means in the working area. The activities take place in a standardized way, under controlled conditions with dedicated equipment. In case a certain amount of the substance is not

	contained, a worker is not exposed to the substance as the use takes place in a fume hood or as the worker wears personal protective equipment and uses local exhaust ventilation. Formation of aerosols/mists/splashes is prevented. Organisational measures: Minimise the number of staff in the working area. Minimise manual activities. Train employees how to safely handle the substance, incl. how to use personal protection equipment. Regularly clean up the working area. Have supervision in place to regularly check that the conditions of use are followed by the workers. Ensure that all equipment is well maintained. Ascertain that personal protection equipment is available and used according to the instructions. Ensure that eyewash stations and safety showers are available in the working area. Suitable material: The recommended material for tanks, vessels and accessories is low carbon austenitic stainless steel. Unsuitable materials: Do not use any metal, carbon steel or polypropylene. Ventilation conditions in the working area: Use only outdoors or in a well-ventilated area (approximately 5 air changes per hour). Local exhaust ventilation: Use indoor local exhaust ventilation when vapour/mist/spray of nitric acid could be present in the air within the breathing zone of a worker. Storage conditions: Store in a well-ventilated place (preferably outside). In an area equipped with acid resistant flooring. Protect from sunlight. Keep containers tightly closed. Keep away from combustible materials, heat, hot surfaces, sparks, open flames and other ignition sources.
O an dition of an d Marganian Dalate d to	Gas monitoring: Use stationary and/or portable NOx monitors in the working place.
Conditions and Measures Related to Personal Protection, Hygiene, and Health	General: Work under a high standard of personal hygiene. Wash hands and face before breaks. Do not eat, drink or smoke in the working area.
Evaluation	Respiratory protection: In case there is any risk of inhalation exposure to the substance, always wear a full face mask with an acid gas cartridge or wear a supplied air respirator/helmet/suit. Potential inhalation exposure to the substance must be kept to a minimum. The smallest amount inhaled may already have (acute and/or delayed) effects on the respiratory tract. Dermal and eye protection: In case there is any risk of dermal exposure (via contaminated equipment), always wear suitable acid resistant protective clothing in the working area and wear acid resistant gloves conforming to EN374 (and chemical safety goggles/full-face shield conforming to EN166).Potential dermal exposure to the substance must be kept to a minimum. The smallest amount of an aqueous solution of the substance may already cause severe burns and/or eye damage. When aerosols/mists of nitric acid can be formed, wear a suitable acid resistant chemical safety suit with a supplied air respirator/helmet/suit. Suitable material: butv/fluorinated rubber.

Environment Exposure Estimation

Environment Exposure Estimation Not determined Quantitative exposure and risk assessment not available

Health Exposure Estimation Health Exposure Estimation

Not determined Quantitative exposure and risk assessment not available

4. GUIDANCE TO DOWNSTREAM USER FOR EVALUATING EMPLOYEE WHETHER HE WORKS INSIDE THE BOUNDARIES SET BY THE ES

Environmental exposure

As no environmental hazard was identified no environmental-related exposure assessment and risk characterisation was performed.

Control of worker exposure

Predicted exposures are not expected to exceed the applicable exposure limits (given in section 8 of the SDS) when the operational conditions/risk management measures given in section 2 are implemented.

Guidance to check compliance with the exposure scenario

1. EXPOSURE SCENARIO

Exposure scenario Title	3 Industrial use, Use as an intermediate.
Use descriptor	
Sector of use	SU8 - Manufacture of bulk, large scale chemicals (including petroleum products) SU9 - Manufacture of fine chemicals SU0 - Other
Product category	PC19 - Intermediates
Process categories	 PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure (e.g. sampling) PROC3 - Use in closed batch process (synthesis or formulation); Industrial setting PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage and/or significant contact) PROC8a - Transfer of substance or mixture (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC 8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC15 - Use as laboratory reagent
Environmental release categories	ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)

2. CONDITIONS OF USE AFFECTING EXPOSURE

Product characteristics Physical state @20°C	Liquid, Aqueous solution.
Concentration of substance in	60%.
product	

Frequency and duration of use	≤ 8 hours/day.	
Contributing scenarios		

Control of environmental exposure	
Environmental Release Category	ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Control of environmental exposure	Not required

Control of worker exposure	
Process category	PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure PROC3 - Use in closed batch process (synthesis or formulation) PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage and/or significant contact) PROC8a - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Product characteristics	PROC15 - Use as laboratory reagent Liquid
Frequency and duration of use	≤ 8 hours/day
Technical conditions and measures at	Containment: Under standard operating conditions the substance is rigorously contained by

process level (source) to prevent release	technical means in the working area. The activities take place in a standardized way, under controlled conditions with dedicated equipment. In case a certain amount of the substance is not contained, a worker is not exposed to the substance as the use takes place in a fume hood or as the worker wears personal protective equipment and uses local exhaust ventilation. Formation of aerosols/mists/splashes is prevented. Organisational measures: Minimise the number of staff in the working area. Minimise manual activities. Train employees how to safely handle the substance, incl. how to use personal protection equipment. Regularly clean up the working area. Have supervision in place to regularly check that the conditions of use are followed by the workers. Ensure that all equipment is well maintained. Ascertain that personal protection equipment is available and used according to the instructions. Ensure that eyewash stations and safety showers are available in the working area. Suitable material: The recommended material for tanks, vessels and accessories is low carbon austenitic stainless steel. Unsuitable materials: Do not use any metal, carbon steel or polypropylene. Ventilation conditions in the working area: Use only outdoors or in a well-ventilated area (approximately 5 air changes per hour). Local exhaust ventilation: Use indoor local exhaust ventilation when vapour/mist/spray of nitric acid could be present in the air within the breathing zone of a worker. Storage conditions: Store in a well-ventilated place (preferably outside). In an area equipped with acid resistant flooring. Protect from sunlight. Keep containers tightly closed. Keep away from combustible materials, heat, hot surfaces, sparks, open flames and other ignition sources. Gas monitoring: Use stationary and/or portable NOx monitors in the working place.
Conditions and Measures Related to Personal Protection, Hygiene, and Health Evaluation	General: Work under a high standard of personal hygiene. Wash hands and face before breaks. Do not eat, drink or smoke in the working area. Respiratory protection: In case there is any risk of inhalation exposure to the substance, always wear a full face mask with an acid gas cartridge or wear a supplied air respirator/helmet/suit. Potential inhalation exposure to the substance must be kept to a minimum. The smallest amount inhaled may already have (acute and/or delayed) effects on the respiratory tract. Dermal and eye protection: In case there is any risk of dermal exposure (via contaminated equipment), always wear suitable acid resistant protective clothing in the working area and wear acid resistant gloves conforming to EN374 (and chemical safety goggles/full-face shield conforming to EN166).Potential dermal exposure to the substance may already cause severe burns and/or eye damage. When aerosols/mists of nitric acid can be formed, wear a suitable acid resistant chemical safety suit with a supplied air respirator/helmet/suit.

Environment Exposure Estimation

Environment Exposure Estimation Not determined Quantitative exposure and risk assessment not available

Health Exposure Estimation

Health Exposure Estimation

Not determined Quantitative exposure and risk assessment not available

4. GUIDANCE TO DOWNSTREAM USER FOR EVALUATING EMPLOYEE WHETHER HE WORKS INSIDE THE BOUNDARIES SET BY THE ES

Environmental exposure

As no environmental hazard was identified no environmental-related exposure assessment and risk characterisation was performed.

Control of worker exposure

Predicted exposures are not expected to exceed the applicable exposure limits (given in section 8 of the SDS) when the operational conditions/risk management measures given in section 2 are implemented.

Guidance to check compliance with the exposure scenario

1. EXPOSURE SCENARIO

Exposure scenario Title	4 Industrial use, Industrial cleaning.
Use descriptor	
Sector of use	 SU2a - Mining, (without offshore industries) SU4 - Manufacture of food products SU6a - Manufacture of wood and wood products SU8 - Manufacture of bulk, large scale chemicals (including petroleum products) SU9 - Manufacture of fine chemicals SU10 - Formulation [mixing] of preparations and/or re-packaging SU12 - Manufacture of plastics products, including compounding and conversion SU14 - Manufacture of basic metals, including alloys SU15 - Manufacture of computer, electronic and optical products, electrical equipment SU16 - Manufacture of computer, electronic and optical products, electrical equipment SU19 - Building and construction work SU23 - Recycling
Product category	 PC0 - Other Products PC14 - Metal surface treatment products, including galvanic and electroplating products PC15 - Non-metal-surface treatment products PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents, other unspecific PC35 - Washing and cleaning products (including solvent based products) PC37 - Water treatment chemicals
Process categories	 PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure (e.g. sampling) PROC3 - Use in closed batch process (synthesis or formulation); Industrial setting PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage and/or significant contact) PROC7 - Industrial spraying PROC8a - Transfer of substance or mixture (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC9 be - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC10 - Roller application or brushing PROC13 - Treatment of articles by dipping and pouring PROC15 - Use as laboratory reagent
Environmental release categories	ERC4 - Industrial use of processing aids in processes and products, not becoming part of articles ERC6b - Industrial use of reactive processing aids

2. CONDITIONS OF USE AFFECTING EXPOSURE

Product characteristics Physical state @20°C Concentration of substance in product	Liquid, Aqueous solution. 60%.
Frequency and duration of use Contributing scenarios	≤ 8 hours/day.

 Control of environmental exposure

 Environmental Release Category
 ERC4 - Industrial use of processing aids in processes and products, not becoming part of articles

	ERC6b - Industrial use of reactive processing aids
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Control of environmental exposure	Not required

Control of worker exposure	
Process category	PROC1 - Use in closed process, no likelihood of exposure
loocoo catego.y	PROC2 - Use in closed, continuous process with occasional controlled exposure
	PROC3 - Use in closed batch process (synthesis or formulation)
	PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises
	PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage
	and/or significant contact)
	PROC7 - Industrial spraying
	PROC8a - Transfer of substance or preparation (charging/discharging) from/to vessels/large
	containers at non dedicated facilities
	PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large
	containers at dedicated facilities
	PROC9 - Transfer of substance or preparation into small containers (dedicated filling line, including
	weighing)
	PROC10 - Roller application or brushing
	PROC13 - Treatment of articles by dipping and pouring
	PROC15 - Use as laboratory reagent
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Technical conditions and measures at	Containment: Under standard operating conditions the substance is rigorously contained by
process level (source) to prevent release	technical means in the working area. The activities take place in a standardized way, under
	controlled conditions with dedicated equipment. In case a certain amount of the substance is not
	contained, a worker is not exposed to the substance as the use takes place in a fume hood or as
	the worker wears personal protective equipment and uses local exhaust ventilation. Formation of
	aerosols/mists/splashes is prevented.
	Organisational measures: Minimise the number of staff in the working area. Minimise manual
	activities. Train employees how to safely handle the substance, incl. how to use personal protection
	equipment. Regularly clean up the working area. Have supervision in place to regularly check that
	the conditions of use are followed by the workers. Ensure that all equipment is well maintained.
	Ascertain that personal protection equipment is available and used according to the instructions.
	Ensure that eyewash stations and safety showers are available in the working area.
	Suitable material: The recommended material for tanks, vessels and accessories is low carbon
	austenitic stainless steel.
	Unsuitable materials: Do not use any metal, carbon steel or polypropylene.
	Ventilation conditions in the working area: Use only outdoors or in a well-ventilated area
	(approximately 5 air changes per hour).
	Local exhaust ventilation: Use indoor local exhaust ventilation when vapour/mist/spray of nitric acid
	could be present in the air within the breathing zone of a worker.
	Storage conditions: Store in a well-ventilated place (preferably outside). In an area equipped with
	acid resistant flooring. Protect from sunlight. Keep containers tightly closed. Keep away from
	combustible materials, heat, hot surfaces, sparks, open flames and other ignition sources.
	Gas monitoring: Use stationary and/or portable NOx monitors in the working place.
Conditions and Measures Related to	General: Work under a high standard of personal hygiene. Wash hands and face before breaks. Do
Personal Protection, Hygiene, and Health	not eat, drink or smoke in the working area.
Evaluation	Respiratory protection: In case there is any risk of inhalation exposure to the substance, always
	wear a full face mask with an acid gas cartridge or wear a supplied air respirator/helmet/suit.
	Potential inhalation exposure to the substance must be kept to a minimum. The smallest amount
	inhaled may already have (acute and/or delayed) effects on the respiratory tract.
	Dermal and eye protection: In case there is any risk of dermal exposure (via contaminated
	equipment), always wear suitable acid resistant protective clothing in the working area and wear
	acid resistant gloves conforming to EN374 (and chemical safety goggles/full-face shield conforming
	to EN166).Potential dermal exposure to the substance must be kept to a minimum. The smallest
	amount of an aqueous solution of the substance may already cause severe burns and/or eye
	damage.
	When aerosols/mists of nitric acid can be formed, wear a suitable acid resistant chemical safety suit
	with a supplied air respirator/helmet/suit.

Environment Exposure Estimation

Environment Exposure Estimation Not determined Quantitative exposure and risk assessment not available

Health Exposure Estimation

Health Exposure Estimation

Not available Quantitative exposure and risk assessment not available

4. GUIDANCE TO DOWNSTREAM USER FOR EVALUATING EMPLOYEE WHETHER HE

WORKS INSIDE THE BOUNDARIES SET BY THE ES

Environmental exposure

As no environmental hazard was identified no environmental-related exposure assessment and risk characterisation was performed.

Control of worker exposure

Predicted exposures are not expected to exceed the applicable exposure limits (given in section 8 of the SDS) when the operational conditions/risk management measures given in section 2 are implemented.

Guidance to check compliance with the exposure scenario

1. EXPOSURE SCENARIO

Exposure scenario Title	5 Professional use, Professional cleaning.
Use descriptor	
Sector of use	 SU1 - Agriculture, forestry, fishery SU2a - Mining, (without offshore industries) SU4 - Manufacture of food products SU6a - Manufacture of wood and wood products SU12 - Manufacture of plastics products, including compounding and conversion SU14 - Manufacture of basic metals, including alloys SU15 - Manufacture of fabricated metal products, except machinery and equipment SU16 - Manufacture of computer, electronic and optical products, electrical equipment SU19 - Building and construction work SU23 - Recycling
Product category	 PC12 - Fertilisers PC14 - Metal surface treatment products, including galvanic and electroplating products PC15 - Non-metal-surface treatment products PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents, other unspecific PC35 - Washing and cleaning products (including solvent based products)
Process categories	PROC1 - Use in closed process, no likelihood of exposure PROC2 - Use in closed, continuous process with occasional controlled exposure (e.g. sampling) PROC3 - Use in closed batch process (synthesis or formulation); Industrial setting PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage and/or significant contact) PROC8a - Transfer of substance or mixture (charging/discharging) from/to vessels/large containers at non dedicated facilities PROC 8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9 - Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC10 - Roller application or brushing PROC11 - Non industrial spraying PROC13 - Treatment of articles by dipping and pouring PROC15 - Use as laboratory reagent PROC19 - Hand-mixing with intimate contact and only PPE available
Environmental release categories	ERC8b - Wide dispersive indoor use of reactive substances in open systems ERC8e - Wide dispersive outdoor use of reactive substances in open systems

ERC8e - Wide dispersive outdoor use of reactive substances in open systems

2. CONDITIONS OF USE AFFECTING EXPOSURE

Product characteristics Physical state @20°C Concentration of substance in	Liquid, Aqueous solution. 60%.
product	

Frequency and duration of use ≤ 8 hours/day. <u>Contributing scenarios</u>

Control of environmental exposu	re
Environmental Release Category	ERC8b - Wide dispersive indoor use of reactive substances in open systems ERC8e - Wide
	dispersive outdoor use of reactive substances in open systems
Product characteristics	Liquid
Frequency and duration of use	≤ 8 hours/day
Control of environmental exposure	Not required

Control of worker exposure	
Process category	PROC1 - Use in closed process, no likelihood of exposure
	PROC2 - Use in closed, continuous process with occasional controlled exposure
	PROC3 - Use in closed batch process (synthesis or formulation)
	PROC5 - Mixing or blending in batch processes for formulation of mixtures and articles (multi-stage
	and/or significant contact)
	PROC8a - Transfer of substance or preparation (charging/discharging) from/to vessels/large
	containers at non dedicated facilities
	PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large
	containers at dedicated facilities
	PROC9 - Transfer of substance or preparation into small containers (dedicated filling line, including
	weighing) DROC10 Ballos application or bruching
	PROC10 - Roller application or brushing PROC11 - Non industrial spraving
	PROC13 - Treatment of articles by dipping and pouring
	PROC15 - Use as laboratory reagent
	PROC19 - Hand-mixing with intimate contact and only PPE available
Product characteristics	
Frequency and duration of use	≤ 8 hours/day
Technical conditions and measures at	Containment: Under standard operating conditions the substance is rigorously contained by
process level (source) to prevent release	technical means in the working area. The activities take place in a standardized way, under
	controlled conditions with dedicated equipment. In case a certain amount of the substance is not
	contained, a worker is not exposed to the substance as the use takes place in a fume hood or as
	the worker wears personal protective equipment and uses local exhaust ventilation. Formation of
	aerosols/mists/splashes is prevented.
	Organisational measures: Minimise the number of staff in the working area. Minimise manual
	activities. Train employees how to safely handle the substance, incl. how to use personal protection
	equipment. Regularly clean up the working area. Have supervision in place to regularly check that
	the conditions of use are followed by the workers. Ensure that all equipment is well maintained.
	Ascertain that personal protection equipment is available and used according to the instructions.
	Ensure that eyewash stations and safety showers are available in the working area.
	Suitable material: The recommended material for tanks, vessels and accessories is low carbon
	austenitic stainless steel.
	Unsuitable materials: Do not use any metal, carbon steel or polypropylene.
	Ventilation conditions in the working area: Use only outdoors or in a well-ventilated area
	(approximately 5 air changes per hour).
	Local exhaust ventilation: Use indoor local exhaust ventilation when vapour/mist/spray of nitric acid
	could be present in the air within the breathing zone of a worker. Storage conditions: Store in a well-ventilated place (preferably outside). In an area equipped with
	acid resistant flooring. Protect from sunlight. Keep containers tightly closed. Keep away from
	combustible materials, heat, hot surfaces, sparks, open flames and other ignition sources.
	Gas monitoring: Use stationary and/or portable NOx monitors in the working place.
Conditions and Measures Related to	General: Work under a high standard of personal hygiene. Wash hands and face before breaks. Do
Personal Protection, Hygiene, and Health	not eat, drink or smoke in the working area.
Evaluation	Respiratory protection: In case there is any risk of inhalation exposure to the substance, always
	wear a full face mask with an acid gas cartridge or wear a supplied air respirator/helmet/suit.
	Potential inhalation exposure to the substance must be kept to a minimum. The smallest amount
	inhaled may already have (acute and/or delayed) effects on the respiratory tract.
	Dermal and eye protection: In case there is any risk of dermal exposure (via contaminated
	equipment), always wear suitable acid resistant protective clothing in the working area and wear
	acid resistant gloves conforming to EN374 (and chemical safety goggles/full-face shield conforming
	to EN166).Potential dermal exposure to the substance must be kept to a minimum. The smallest
	amount of an aqueous solution of the substance may already cause severe burns and/or eye
	damage.
	When aerosols/mists of nitric acid can be formed, wear a suitable acid resistant chemical safety suit
	with a supplied air respirator/helmet/suit.
	Suitable material: butyl/fluorinated rubber.

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4. GUIDANCE TO DOWNSTREAM USER FOR EVALUATING EMPLOYEE WHETHER HE WORKS INSIDE THE BOUNDARIES SET BY THE ES

Environmental exposure

As no environmental hazard was identified no environmental-related exposure assessment and risk characterisation was performed.

Control of worker exposure

Predicted exposures are not expected to exceed the applicable exposure limits (given in section 8 of the SDS) when the operational conditions/risk management measures given in section 2 are implemented.

Guidance to check compliance with the exposure scenario