

**OT BHD 16'-0" OFF CL**  
 PORT SIDE SHOWN - LKG OUTBD  
 STBD SIDE SIM OPP HAND

**NT BHD 9'-6" OFF CL**  
 PORT SIDE SHOWN - LKG OUTBD  
 STBD SIDE SIM OPP HAND

**WT BHD 6'-6" OFF CL**  
 PORT SIDE SHOWN - LKG OUTBD  
 STBD SIDE SIM OPP HAND

**WT BHD 6'-0" OFF CL**  
 PORT SIDE SHOWN - LKG OUTBD

**WT BHD 8" OFF CL**  
 STBD SIDE SHOWN - LKG INBD

**NT BHD 2'-0" OFF CL**  
 PORT SIDE SHOWN - LKG OUTBD  
 STBD SIDE SIM OPP HAND

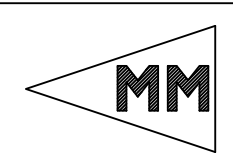
**NT/WT BHD 13'-6" OFF CL**  
 PORT SIDE SHOWN - LKG OUTBD  
 STBD SIDE SIM OPP HAND

**WT BHD 32'' & 6'-7" OFF CL**  
 PORT SIDE SHOWN - LKG OUTBD  
 STBD SIDE SIM OPP HAND

**GENERAL NOTES**

1. ALL FLANGES OF STIFF, OR GIRDERS ARE TO BE SNIPED WHEN ENDS CONNECT TO BHDS, DECKS OR SHELL.
2. ALL SNIPE TO BE 1 1/2"x1 1/2" UNLESS NOTED.
3. ALL VENT DRAIN HOLES TO BE 3" RADIUS.
4. UNBRACKETED STIFFENERS OF SHELL, WT OR OT BHDS & HOUSE FRONTS ARE TO HAVE DOUBLE CONTINUOUS WELDS FOR 1/10 OF THEIR LENGTH AT EACH END.
5. UNBRACKETED STIFFENERS OF NONTIGHT STRUCTURAL BHDS, DK HOUSE SIDES AND AFTER ENDS ARE TO HAVE A PAIR OF MATCHED INTERMITTENT WELDS AT EACH END.
6. ALL BRACKETS TO BE WELDED DBL. CONT.
7. ALL FRAMES ARE VIEWED LOOKING AFT.

DRAWN BY:	C.B.	DATE:	6-10-98
CHECKED BY:		DATE:	
APPROVED BY:		DATE:	
APPROVED BY:		DATE:	
SCALE:	1/4"=1'-0"	CONTRACT NO.:	S-185-32
DWG. NO.:	S-185-S3	<small>This drawing and its contents, specifications and design concept are proprietary information and may not be wholly or partially reproduced, transferred or used for manufacture without written consent from: MARINE MANAGEMENT INCORPORATED OR ROBERT L. PAYNE. Copyright 1998</small>	



1	ISSUED FOR CONSTRUCTION	7/11/98 RLP
NO.	ALTERATIONS	BY/DATE
TITLE: 160'-0" x 40'-0" x 13'-0" RESEARCH VESSEL <b>LONGITUDINAL BULKHEADS</b>		
PREPARED FOR: CAMERON OFFSHORE BOATS, INC. CAMERON, LOUISIANA		
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